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TACOM

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TECHNICAL REPORT

NO. 12776

WINTER TESTING OF VEHICLE
EXHAUST DUST EJECTION SYSTEM, RUBBER
TIRE HUBS, AND PERSONNEL HEATER SYSTEM
ON THE M60 A3 TANK





Final Report

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by

Keweenaw Research Center Division of Research Michigan Technological University

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U.S. ARMY TANK-AUTOMOTIVE COMMAND Warren, Michigan 48090

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Tank Hub
Dust Detector
Clean Air
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Dust Ejector Sys (VED
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heater improvements to the M60 Tank. The test was conducted at the Keweenaw Research Center, Houghton, MI

SUMMARY

An M60 A3 Tank underwent environmental testing in heavy snow conditions to evaluate the following:

- How well the Vehicle Exhaust Dust Ejection System (VEDES)
 functioned in heavy snow.
- 2. How well the Rubber Tire Hubs (RTH) functioned in heavy snow.
- 3. How well the improved Stewart-Warner Model M Personnel Heater System functioned in cold weather.

Test results indicate that the Vehicle Exhaust Dust Ejection System needs further development if it is to be used in a heavy snow environment. The system reduced filter life and allowed exhaust gases to recirculate through the air induction system.

Results also indicate that the Rubber Tire Hubs need further development if they are to be used in a heavy snow environment. The hubs were too thick or improperly installed causing the sprocket and track to misaline. Snow build-up between the RTH sprocket and track caused the track to climb over the top of the teeth.

The personnel heater functioned properly. The unit was operated by the driver and kept him comfortably warm. The heater vent was removed after it vibrated and fell off a number of times.

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1.0 Introduction

Performance tests were conducted on an M60A3 Tank to determine how well the Vehicle Exhaust Dust Ejection System (VEDES), Rubber Tire Hubs (RTH), and improved Stewart-Warner Model M Personnel Heater System functioned in heavy snow and cold weather.

The vehicle was run for 500 miles in a snowy, cross-country environment.

This included forward and reverse running at various speeds and terrain conditions. Transmission stall checks were also performed at random intervals.

For approximately half of the test, the tank's air induction system was equipped with the VEDES on the right side and standard Air Cleaner Blower Motors (ACBM) on the left side. For the second half of the test the vehicle was equipped with VEDES on both sides of the air induction system.

The drive sprockets were replaced with modified RTH sprockets on both left and right sides by TACOM. TACOM also installed the product improved Stewart-Warner Model M Personnel Heater System prior to its arrival at the Keweenaw Research Center.

2.0 Vehicle Exhaust Dust Ejection System

As stated in the Introduction, half of the 500-mile endurance test was run with VEDES on the right side of the air induction system and standard Air Cleaner Blower Motors on the left side. The last half of the test was conducted with VEDES installed on both sides. The test requirement that 10% of the test be run at 15 MPH and 10% of the test be run at 20 MPH could not be met because these speeds could not be maintained on the test track (Barlow, 1982).

2.1 VEDES Installed on Right Side, ACBM Installed on Left Side

Both the VEDES and ACBM air filter elements would clog up with snow when the vehicle was operated in freshly fallen or powder (very light and dry) snow. The VEDES filter element did clog up fast, however. Figure 1 shows the VEDES filter compartment after 5 miles of driving in a heavy snow storm. The restriction indicator reached 30 inches of water.

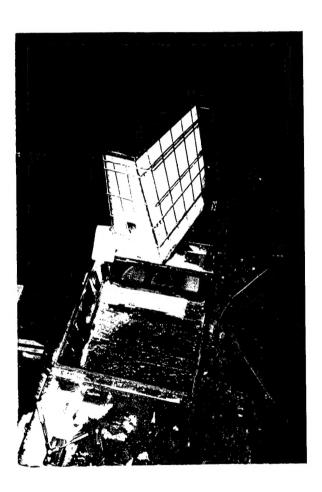


Figure 1. VEDES filter element and filter compartment after $\overline{5}$ miles of driving in a heavy snow storm.

At the end of 250 miles, an inspection of the air induction system was made. The filter elements were clean and dry before each day's testing. The results of the inspection are listed below.

- The VEDES had 1/4-inch deep accumulation of brown water in the air filter element compartment and pre-cleaner compartment.
- The VEDES filter element was brown in color and had an exhaust gas odor.
- Water was also found in the VEDES scavenge tube and check valve.
- 4. The ACBM air cleaner was wet, with slight accumulation of clear water in the corners of the filter box. No accumulation of water was found in the pre-cleaner.
- 5. The ACBM filter was not discolored and did not contain exhaust gas odor.

After the inspection the air filters were changed, and the filter compartments were cleaned and dried. After 50 miles of driving in powder snow another inspection was performed. The results of the inspection follow.

1. A heavy layer of snow had accumulated on the VEDES filter element. The snow covered approximately 75% of the filter media on both sides of the filter element. Figure 2 shows the filter element covered with snow.

- Snow had accumulated in the pre-cleaner and had reached the top of the scavenge cleanout plug. See Figure 3.
- Restriction on the VEDES filter element had reached
 inches of water. See Figure 4.
- 4. The VEDES check valve was found to be frozen shut as a result of water accumulation and freezing in the scavenge tube.
- 5. A layer of snow covering approximately 25% of the ACBM filter element was found. See Figures 5 and 6.
- Restriction on the ACBM filter element had reached
 4.8 inches of water.
- 7. There was no accumulation of snow in the pre-cleaner compartment of the ACBM system.

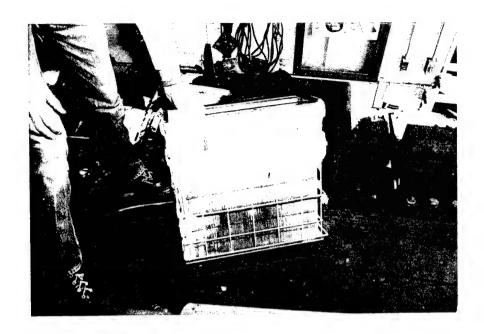


Figure 2. VEDES filter element after 50 miles of operation in powder snow.

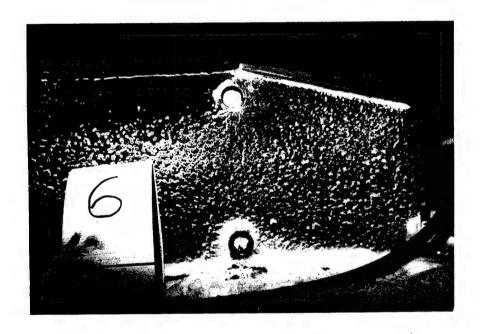


Figure 3. Snow accumulation in the pre-cleaner after $\overline{50}$ miles of operation in powder snow reached the top of the scavenge cleanout plug.

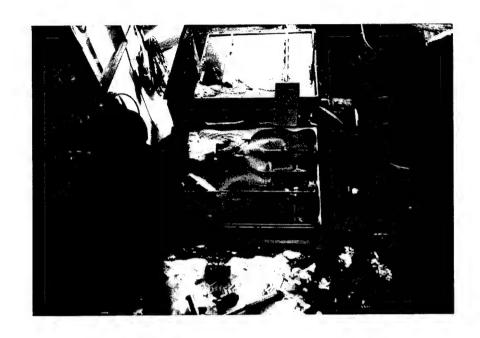


Figure 4. Snow accumulation on the VEDES filter element after 50 miles of operation in powder snow. The restriction indicator reached 20 inches of water.

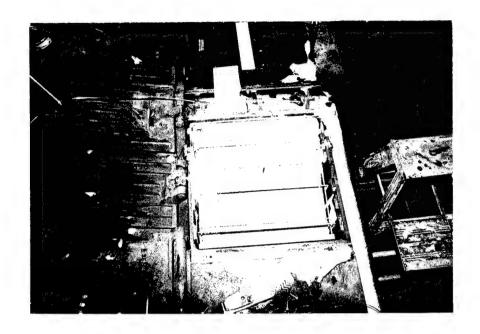


Figure 5. ACBM filter element after 50 miles of operation in powder snow.

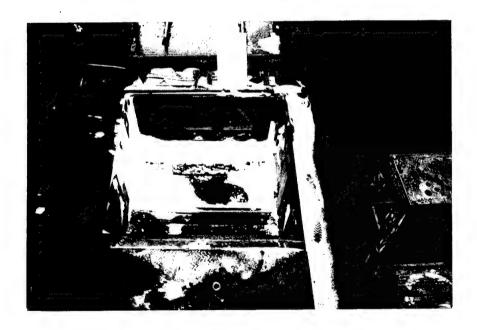


Figure 6. ACBM filter compartment after 50 miles of operation in powder snow.

2.2 VEDES Installed on Both Sides

After 300 test miles, the ACBM's were removed and replaced with VEDES.

The test vehicle was then run an additional 200 miles with VEDES on both sides.

After completion of the testing, the VEDES filter elements were examined. The elements were discolored from what appeared to be exhaust gas recirculation up through the scavenge tube. This indicates that flow reversal can occur even when the VEDES is operating as designed. The filter elements were sent to General Dynamics Land Systems Division for further analysis.

Water accumulation in the scavenge tube occurs as a result of flow reversal. When the vehicle is parked outside in cold temperatures, the VEDES check valve freezes shut. The frozen valve must be broken free before the vehicle can be operated. Monitoring the differential pressure across the tube can alert the driver of blockages resulting from either a frozen check valve or accumulation of snow in the tube. (DiDonato, 1982).

Figures 7-11 show diagrams of the VEDES System, VEDES ΔP Transducer, VEDES Scavenge Pressure Transducer, and VEDES Restriction Indicator, respectively. Table 1 gives a summary of the VEDES data.

3.0 Rubber Tire Hubs (RTH)

The M60 A3 Tank was equipped with modified final drive sprockets, rubber tire hubs, by TACOM. The vehicle was driven 500 miles in snow to determine the ability of the RTH to properly function in a heavy snow environment.

When the test vehicle arrived at the Keweenaw Research Center

Vehicle Exhaust Dust Ejector System (VEDES) for AVDS-1790/M60 (Left Side Only Shown)

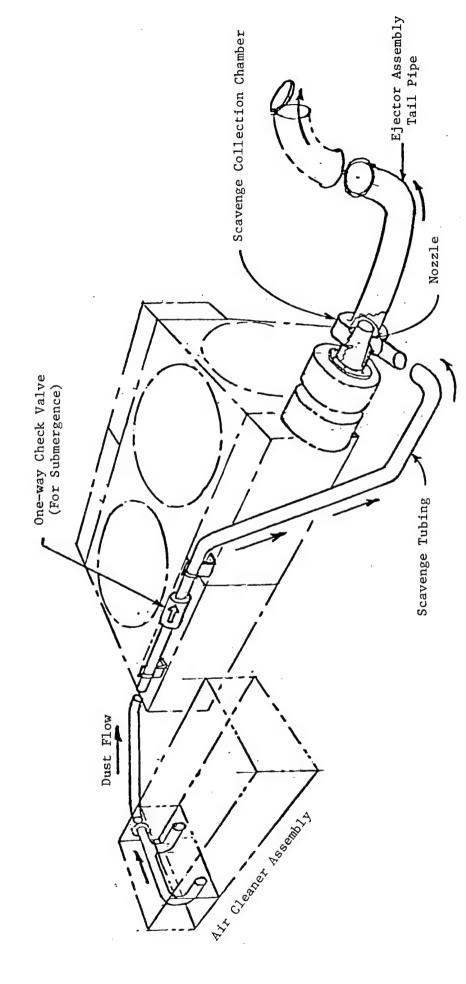


Figure ; Diagram of VEDES System

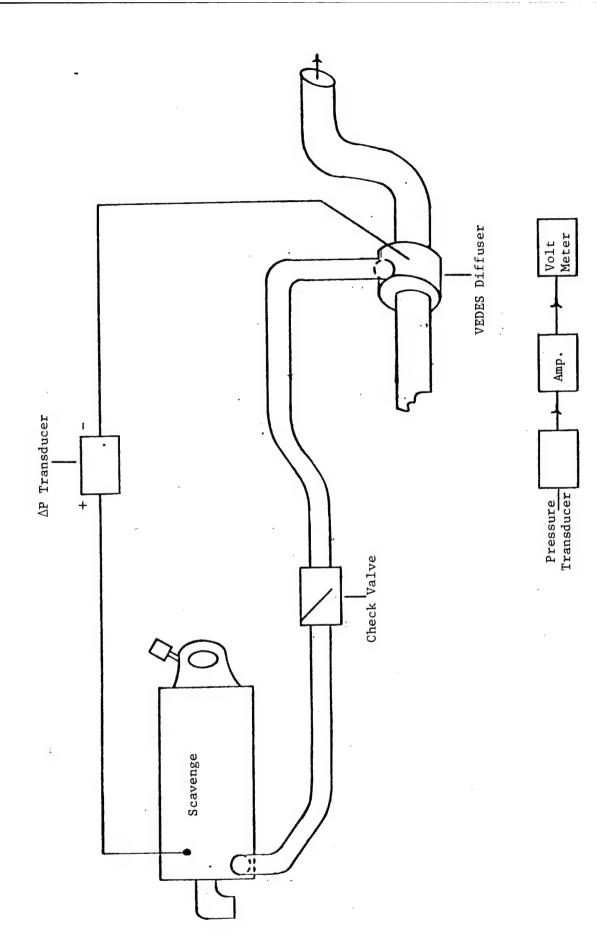


Figure 8. Transducer Diagram for ΔP

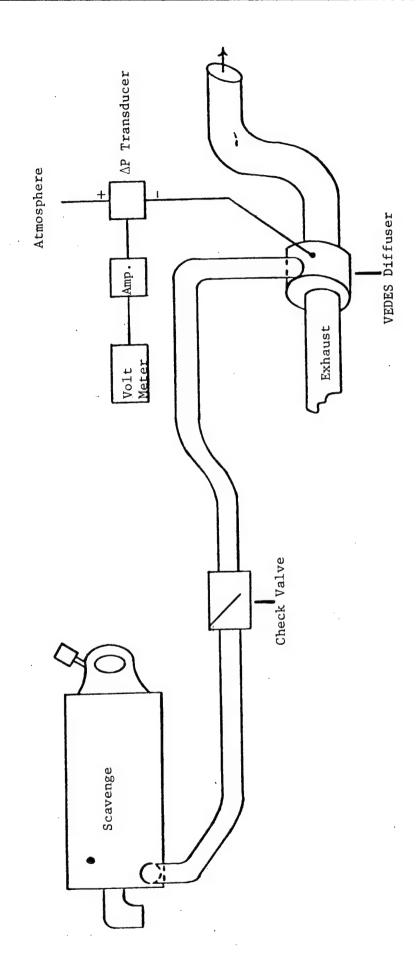


Figure 9. Pressure Transducer Diagram for VEDES

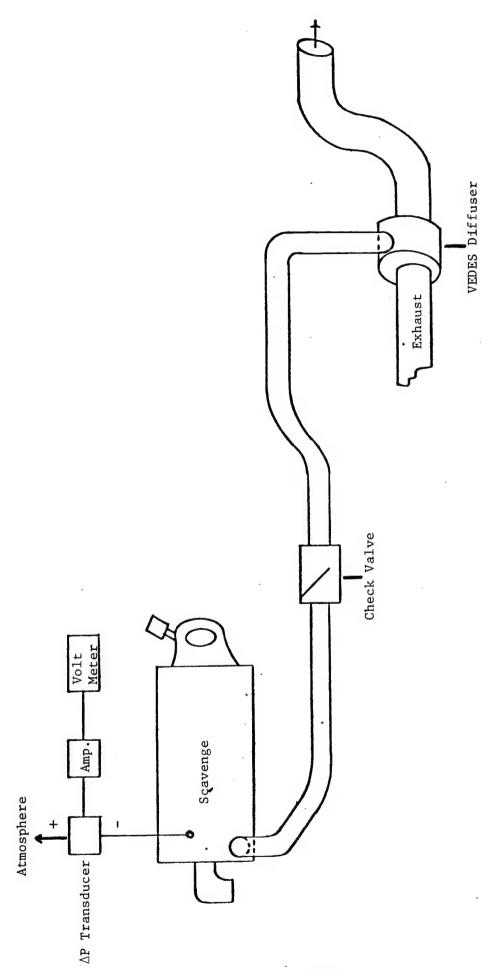


Figure 10. Transducer Diagram for Scavenge

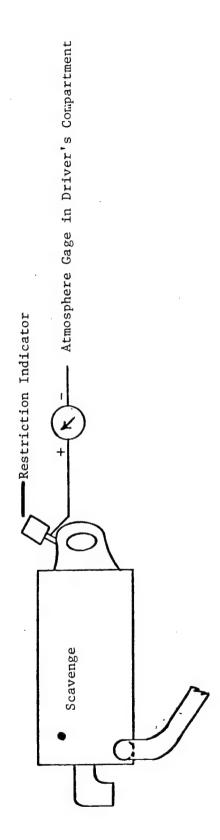


Figure 11. Transducer Diagram for Restriction Indicator

Table 1. VEDES Data Summary

PRESSURE DIFFERENTIALS (Inches H₂0)

Date	Time of Day	ΔP System	Scavenge	VEDES	Restriction Indicator VEDES	Restriction Indicator ACBM	ACBM Operation	Snow Condition	Amount of Snow in Filter Box VEDES ACBM	of Snow er Box ACBM
02-02-82	1300	-			0.0	0.0	Yes	Dry	None	None
	1520				0.0	0.0	Yes	Dry	None	None
02-03-82	1625				0.0	0.0	Yes	Powder	33%	None
02-04-82	0090				0.0	0.0	Yes	Powder	None	None
	0220				0.0	0.0	Yes	Powder	None	None
02-05-82	1530				0.0	0.0	Yes	Powder	None	None
02-09-82	1030				0.0	0.0	Yes	Powder	35%	5%
	1400				35.0	0.0	Yes	Powder	100%	7%
02-10-82	1530				0.0	0.0	Yes	Powder	Trace	Trace
02-18-82	0830				0.0	0.0	Yes	Crystal	None	None
	1030				0.0	0.0	Yes	Crystal	None	None
	1130				0.0	0.0	Yes	Crystal	None	None
	1330				0.0	0.0	Yes	Crystal	None	None
	1430				0.0	0.0	Yes	Crystal	None	None
02-21-82	1030	٠			0.0	0.0	Yes	Crystal	None	None
	1130				0.0	0.0	Yes	Crystal	None	None
	1330				0.0	0.0	Yes	Crystal	None	None
	1430				0.0	0.0	Yes	Crystal	None	None
	1530				0.0	0.0	Yes	Crystal	None	None

Table 1. VEDES Data Summary (Cont'd)

PRESSURE DIFFERENTIALS (Inches H₂0)

Date	Time of Day	ΔP System	Scavenge	VEDES	Restriction Indicator Right VEDES	Restriction Indicator Left ACBM	ACBM Operation	Snow	Amount of snow in Filter Box VEDES ACBM	of snow or Box ACBM
02-23-82	0860				0.0	0.0	Yes	Powder	Trace	Trace
	1030				0.0	0.0	Yes	Powder	5%	Trace
	1130				0.0	0.0	Yes	Powder	55	Trace
	1330				0.0	0.0	Yes	Powder	28	Trace
	1430				0.0	0.0	Yes	Powder	2%	Trace
02-24-82	0830				0.0	0.0	Yes	Powder	7.4	Trace
	1030				0.0	0.0	Yes	Powder	7%	Trace
	1130				0.0	0.0	Yes	Powder	7.4	Trace
	1330				0.0	0.0	Yes	Powder	7%	Trace
	1430				0.0	0.0	Yes	Powder	7%	Trace
	. 1530				0.0	0.0	Yes	Powder	7%	Trace
02-25-82	0630				0.0	0.0	Yes	Crystal	7%	Trace
	1030				0.0	0.0	Yes	Crystal	7,4	Trace
	1130				0.0	0.0	Yes	Crystal	7%	Trace
	1330				0.0	0.0	Yes	Crystal	4%	Trace
	1430				0.0	0.0	Yes	Crystal	4%	Trace
	1530				0.0	0.0	Yes	Crystal	4%	Trace

Table 1. VEDES Data Summary (Cont'd)

PRESSURE DIFFERENTIALS (Inches H_20)

	Date	Time of Day	ΔP System		Scavenge	VEDES	ES	Kestriction Indicator Right VEDES	Restriction Indicator Left ACBM	ACBM Operation	Snow Condition	Amount of Snow in Filter Box VEDES ACBN	of Snow er Box ACBN
	02-26-82	0830						0.0	0.0	Yes	Crystal	22	2%
٠		1030						0.0	0.0	Yes	Crystal	5%	2%
		1130						0.0	0.0	Yes	Crystal	5%	2%
		1330						0.0	0.0	Yes	Crystal	5%	2%
		1430						0.0	0.0	Yes	Crystal	2%	2%
248.4 miles		1530						0.0	0.0	Yes	Crystal	5%	25
	03-04-82	-						0.0	0.0	Yes	Crystal	None	None
	03-08-82	1200						0.0	0.0	Yes	Powder	None	None
		1600						0.0	0.0	Yes	Powder	30%	181
	03-09-82	1600						20.0	0.0	Yes	Powder	20%	25%
		•	1		VEDES Installed Both Sides	Install	ed Both	Sides					
Cold Soak			Right	Left Ri	Right Left	Right	Left	Right	Left	Amb. Temp.			
S MPH	03-16-82	060	4.0	3.5	3.0 3.0	4.0	4.0	2.0	3.5	32°F			
10 MPH			4.0	3.5	5.5 4.0	5.5	5.0	6.5	5.0	32°F			
15 MPH			5.5		8.0 8.0	10.0	11.0	8.5	7.5	32°F			
Stall Check 1900 RPM	900 RPM	1130	6.5	5.5	8.0 8.0	11.0	10.0	7.5	8.5	32°F			

Table 1. VEDES Data Summary (Cont'd)

PRESSURE DIFFERENTIALS (Inches H₂0)

	Date	Time of Day	System	Ę	Scavenge	96	VEDES	S	Indicator Right VEDES	Indicator Left ACBM	ACBM Operation	Snow	Amount of Snow In Filter Box VEDES ACBN
						EDES 1	stalled	Both	VEDES Installed Both Sides				
			Right	Left	Right	Left	Right	Left	Right	Left	Amb.Temp.		
HAN S	03-17-62	0830	4.0	0.4	3.0	3.5	4.5	4.0	2.5	4.0	31°F		
10 MPH			0.9	4.5	4.0	4.5	7.5	0.9	6.5	5.5	31°F		
15 MPH			0.9	6.5	6.0	9.0	11.5	7.5	5.0	7.0	31°F		
Stall Check		1130	7.0	0.9	8.5	8.5	11.5	11.0	8.0	0.6	37°F		
S MPH		1530	3.5	3.0	2.0	3.0	4.0	4.0	2.0	3.5	36°F		
10 MPH			4.0	0.4	4.0	4.0	5.0	5.5	6.0	5.0			
15 MPH			2.0	0.9	7.0	7.5	11.5	10.0	8.5	9.0			
			7.0	6.0	8.0	8.0	11.0	10.0	7.0	8.5		Stall Check	1900 RPM
5 MPH	03-18-82	0830	3.5	3.5	3.5	4.0	4.0	4.5	3.0	0.4	32°F		
10 MPH			2.0	4.5	4.5	4.5	6.0	7.0	4.5	6.0			
15 MPH .			6.5	7.0	9.0	9.0	12.0	13.0	8.5	9.5			
		1130	7.0	0.9	8.0	8.5	11.5	10.5	8.0	8.5	33°F	Stall Check 1900	: 1900 RPM
S MPH		1530	3.5	3.5	3.5	3.5	4.5	4.5	2.0	4.0	33°F		
10 MPH			4.5	0.4	4.0	5.5	5.5	6.0	4.0	5.5			
15 MPH			6.0	0.9	8.5	8.5	9.0	10.0	7.5	8.0			
			7.0	6.0	8.5	8.5	11.5	10.5	8.0	0.6		Stall Check 1950 RPM	c 1950 RPM
5 MPH	03-19-82	0830	0.4	3.5	3.0	4.0	4.5	4.5	3.0	5.0	19°F		
10 MPH			4.5	4.0	4.0	4:0	5.0	5.5	4.5	5.5			
15 MPH			6.5	5.5	9.0	7.0	12.0	11.0	7.5	0.6			
		1130	7.0	9.0	8.5	8.5	11.5	11.0	80.50	•	20°F	Stall Check 1900 RPM	k 1900 RPM

it was noted that there was a mismatch between the RTH sprockets and the track end connectors. This mismatch caused wear to the sprocket teeth and end connectors as seen in Appendix A. Appendix A shows wear to three selected end connectors on both sides of the track as well as the wear to the RTH sprockets.

One set of tracks was worn out after 250 miles of operation. The track was replaced with a spare, and end connector and sprocket wear were recorded.

Figure 12 shows the excessive wear between the sprocket teeth and end connectors after 250 miles.

Snow was definitely a problem for the rubber tire hubs. The hubs would pack with snow and cause the track to jump over the drive sprocket teeth. The driver had to be careful not to jump the track.

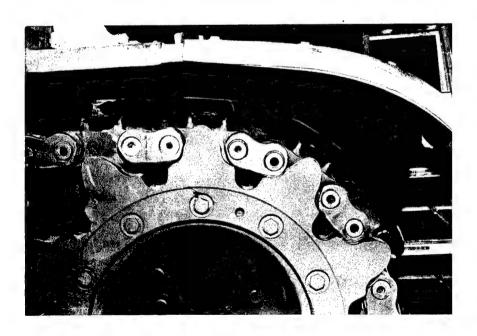


Figure 12. Track and sprocket misalignment and excessive end connector wear (250 miles).

Figure 13 shows the track climbing over the top of the sprocket teeth.

Figures 14 and 15 show the snow build-up between the RTH and the track causing the track to lift up and misaline. Figure 16 shows the test vehicle operating in a typical snow environment.

4.0 Personnel Heater Evaluation

A Stewart-Warner Model M Personnel Heater consisting of a heated fuel/water separator filter assembly, 5-inch hot air ducting, and an improved hot air vent was evaluated on the M60 A3 test vehicle. The only crew member was the driver, and he operated the heater to his comfort.

The heater functioned properly throughout the test and kept the driver comfortably warm. There was a problem with the hot air vent vibrating and falling off, so it was removed. General Dynamics Land Systems Division measured the temperature inside the tank during the course of the test, and the results are in Appendix B.

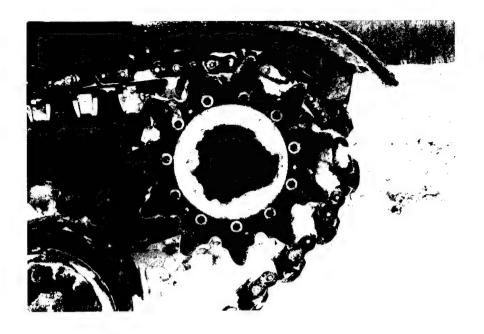


Figure 13. Snow build-up between the track and sprocket caused the track to climb over the sprocket teeth.



Figure 14. Snow build-up between the track and sprocket

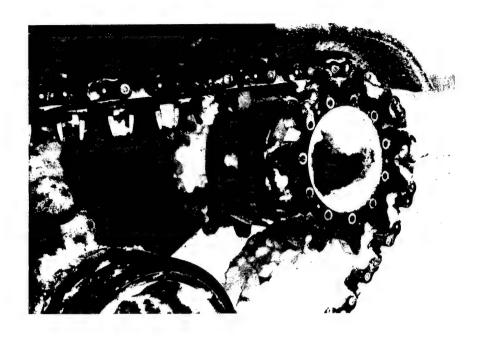


Figure 15. Snow build-up between the track and sprocket.



Figure 16. Test vehicle operating in a typical snow environment.

5.0 Conclusions

VEDES

- 1. VEDES reduced filter life in a winter environment.
- VEDES allowed gases to recirculate through the air induction system (flow reversal).
- 3. VEDES needs further development and testing.

RTH

- The Rubber Tire Hubs were improperly installed or were too thick, causing the sprocket and track to misaline.
- Snow can buildup between the RTH sprocket and track, causing the track to climb over the top of the teeth.
- 3. RTH needs further development and testing.

Personnel Heater

- The personnel heater functioned properly throughout the test and kept the driver comfortably warm.
- The hot air vent did vibrate and fall off a number of times and needs to be better secured in future use.

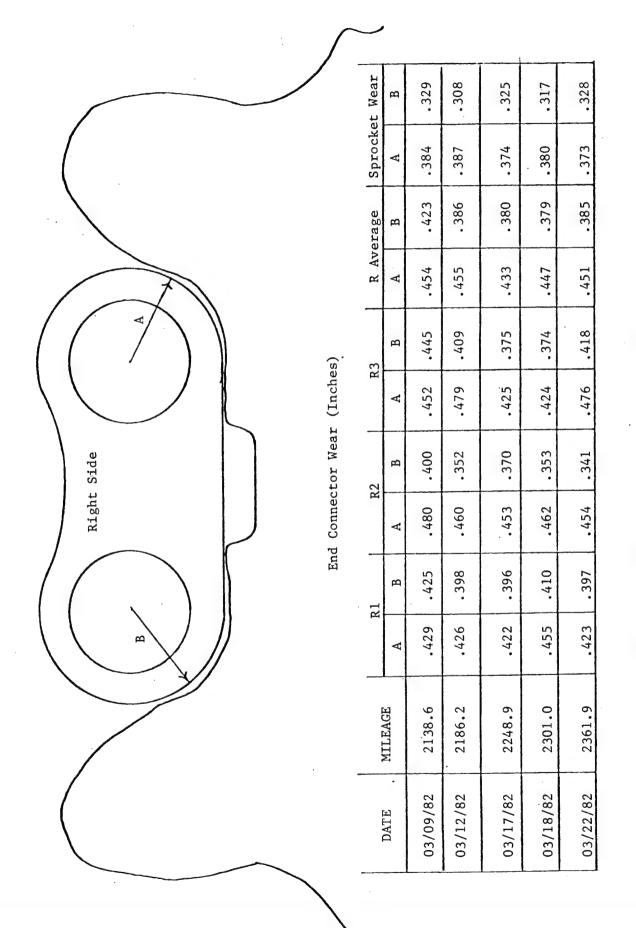
6.0 References

Weekly progress and performance reports by Gerald E. Barlow, Site

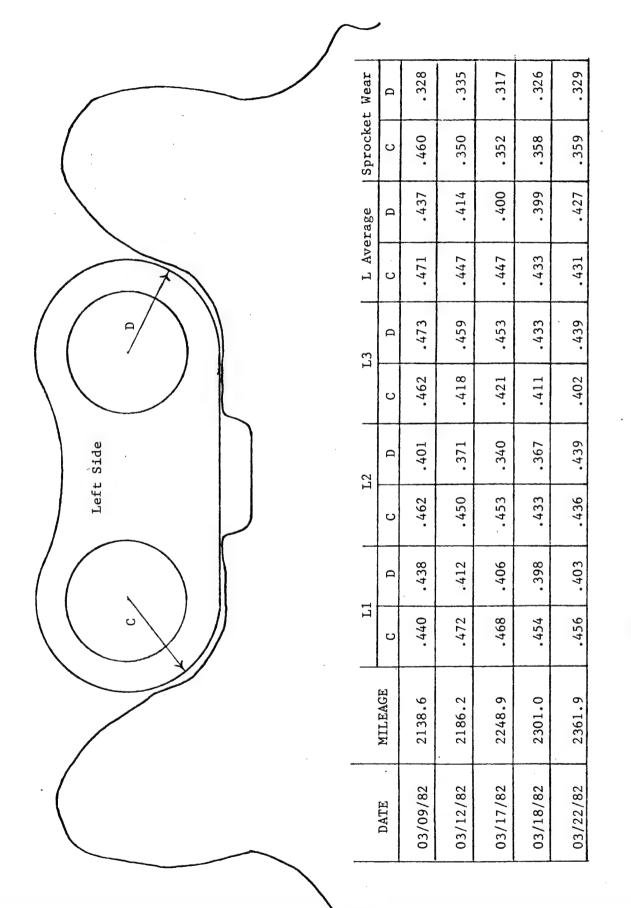
Test Engineer, General Dynamics Land Systems Division, 27 Feb. 1982.

Trip Report by Angelo DiDonato, Test Engineering Dept. 8323, General Dynamics Land Systems Division, 11 March 1982.

APPENDIX A



M60 Track End Connector and Sprocket Wear Data Snow Testing of Rubber Tire Hubs



M60 Track End Connector and Sprocket Wear Data Snow Testing of Rubber Tire Hubs

APPENDIX B

TURRET "COOL DOWN" WITH ENGINE AIR INTAKE FROM TURRET CONDUCTED MONDAY, 15 MARCH 1982

M60A3, S/N 005, EQUIPPED WITH DUAL AIR MODEL M HEATER

VEHICLE PARKED WITHIN BUILDING OVER WEEKEND IN ANTICIPATION OF

MAINTENANCE ACTION, BUILDING AMBIENT 65°. UPON COMPLETION OF

MAINTENANCE VEHICLE DRIVEN OUTSIDE AND FOUR COMMON MERCURY BULB

LABORATORY 11" THERMOMETERS PLACED AS FOLLOWS: 1, DRIVERS SEAT,

2, LOADERS SEAT, 3, COMMANDERS SEAT, AND 4, GUNNERS SEAT.

ALL HATCHES CLOSED AFTER HEATER OPERATION PLACED ON HIGH.

THERMOMETER READINGS TAKEN AFTER ONE HOUR, THEN FIFTEEN MINUTES

LATER. HATCHES THEN PLACED IN FULL OPEN POSITION AND ENGINE

STARTED AND LEFT AT IDLE (800 RPM) FOR ONE HALF HOUR AND TEMPERATURE

	OUTSIDE				
2:00 PM	AMBIENT 37°	LOADERS	COMMANDER *	GUNNER *	DRIVER
3:00	37	89°	(29) 84.2	(35) 95	(32) 89.6
3:15	37	92	(32) 89.6	(38)100.4	(34) 93.2
3:45	37	88	(25) 77	(33) 91.4	(24) 75.2

^{*}CENTIGRADE READING CONVERTED TO FARINHEIGHT

READINGS TAKEN ONCE MORE.

TIME CONSTRAINTS LIMITED DATA. VEHICLE MAINTENANCE ENDED JUST PRIOR TO 2:00 PM AND SHIFT ENDED AT 4:00 PM

TURRET "COOL DOWN" WITH ENGINE AIR INTAKE DRAWN FROM TURRET CONDUCTED TUESDAY, 16 MARCH 1982

M60A3, S/N 005, EQUIPPED WITH DUAL AIR MODEL M HEATER

TURRET ORIENTED TO REAR, BARREL IN TRAVEL LOCK.

FOUR COMMON LABRATORY MERCURY BULB 11" THERMOMETERS PLACED

- 1. TO LEFT OF DRIVERS SHOULDER
- 2. COMMANDERS SEAT BACK REST
- 3. GUNNERS SEAT CUSHION
- 4. ATOP FOLDED LOADERS SEAT
- COLUMN A OPERATED ON COURSE THREE HOURS, DRIVERS HATCH OPEN, TURRET HATCHES CLOSED, HEATER ON "HI"

 OUTSIDE AMBIENT 32°, READINGS TAKEN AT 11:30 A.M.
- COLUMN B OPERATED ON COURSE THREE AND ONE-HALF HOURS, DRIVERS HATCH OPEN, TURRET HATCHES CLOSED, HEATER OFF DURING ENTIRE PERIOD PLUS ONE HOUR BEGINNING COOL DOWN PERIOD WITH HEATER OFF AND LOADERS PLUS DRIVERS HATCH OPEN. OUTSIDE AMBIENT 31°, READINGS TAKEN AT 3:50 P.M.
- COLUMN C CLOSED UP AND PARKED OUTDOORS OVERNIGHT, OVERNIGHT LOW 29° AT 9:00 P.M., 30° AT MIDNIGHT, WITH 32° AT 8:00 AM WHEN READINGS TAKEN 17 MARCH.

	COL A	COL B	COL C
DRIVERS LEFT SHOULDER	· (15)* 59 ⁰	(6)* 42.8°	(5)* 41 ⁰
COMMANDERS SEAT	64	38	43
GUNNERS SEAT	(20) 68	(5) 41	(3.5) 38
LOADERS SEAT	(17) 62.6	(12) 53.6	(5) 41

*CENTIGRADE

18 MARCH 1982

TO: R. PAVER, FIELD TEST, DEPT. 8321, TEL. X0236/0233

TURRET TEMPERATURE REPORT
TURRET "COOL DOWN" WITH ENGINE AIR BEING DRAWN FROM TURRET
CONDUCTED WEDNESDAY 17 MARCH 1982

	COL A		COL B		COL C	
DRIVERS LEFT SHOULDER	(5)*	41°	(3)*	37.4°	(24)*	75.2°
COMMANDER'S SEAT		43		41		71
GUNNERS SEAT	(3.5)	38	(2.5)	36.5	(21)	69.8

*CENTIGRADE

COL A - OVERNIGHT COLDSOAK OF VEHICLE, CLOSED UP, AMBIENT LOW 29° AT 9:00 PM, 30° AT MIDNIGHT, AND 32° AT 8:00 AM WHEN READINGS TAKEN. ODOM 2249.

COL B - VEHICLE OPERATED ON COURSE DURING MORNING, HEATER "OFF", DRIVERS HATCH OPEN, TURRET HATCHES CLOSED. AMBIENT TEMPERATURE FROM 32° TO 37°, ODOM 2268. READINGS AT 11:30 AM.

COLC - OPERATED ON COURSE DURING AFTERNOON, HEATER ON "HI", DRIVERS HATCH OPEN, TURRET HATCHES CLOSED. AMBIENT TEMPERATURE WENT FROM 37° TO 36°, ODOM 2293, READINGS AT 3:30 PM.

TURRET ORIENTED TO REAR, BARREL IN TRAVEL LOCK.

11" LABRATORY MERCURY BULB THERMOMETERS PLACED AS INDICATED.

23 MARCH 1982

TO: R. PAVER, FIELD TESTS, DEPT 8321, TEL X0236/0233

TURRET TEMPERATURE REPORT, DATA COLLECTED FOR THURSDAY 18 MARCH AND FRIDAY 19 MARCH 1982.

	COL A		COL B		COL C	
DRIVERS LEFT SHOULDER COMMANDERS SEAT	(12.5)	56.3 68	(12)	53.6 70	(3.5)	38.3 54
GUNNERS SEAT	(16.5)	61.7	(15)	59	(10.5)	50.9

COL A - READINGS TAKEN AT 11:30 AM, VEHICLE OPERATED ON COURSE, HEATER ON "HI", DRIVERS HATCH OPEN, TURRET HATCHES CLOSED, AMBIENT TEMP FROM 32 to 33, ODOM 2312.

COL B - READINGS TAKEN AT 3:30 PM, VEHICLE OPERATED ON COURSE, HEATER ON "HI", DRIVERS HATCH OPEN, TURRET HATCHES CLOSED, AMBIENT TEMP RANGE FROM 33 $^{\circ}$ TO 31 $^{\circ}$, ODOM 2337.

COL C - READINGS TAKEN AT 11:30 AM, VEHICLE OPERATED ON COURSE, HEATER ON "HI", DRIVERS HATCH OPEN, TURRET HATCHES CLOSED, AMBIENT TEMP FROM 19° TO 20° WITH OVERNIGHT LOW OF 17°, ODOM 2361 MILES.

TURRET ORIENTED TO REAR, BARREL IN TRAVEL LOCK.

11" LABRATORY MERCURY BULB THERMOMETERS PLACED AS INDICATED

GERALD E. BARLOW SITE TEST ENGINEER